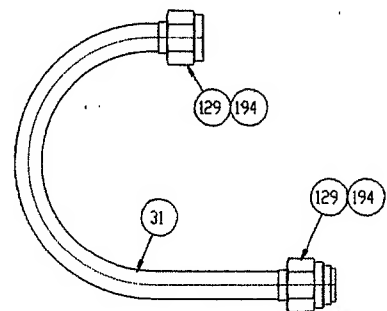
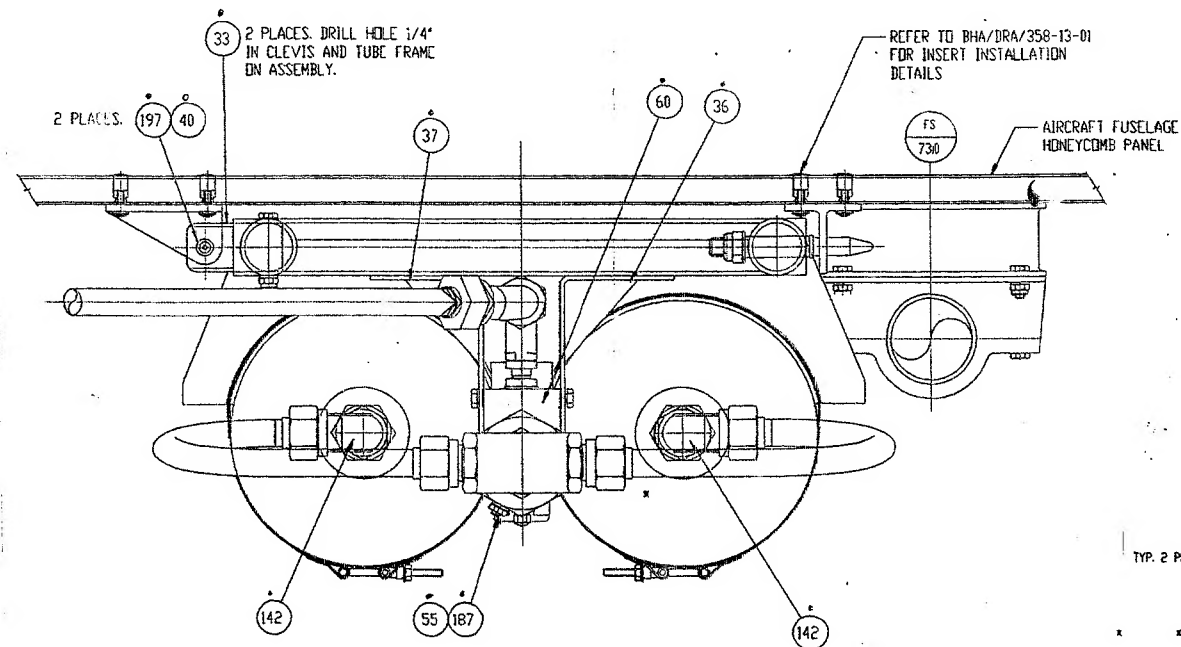


REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-07-02	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-07-02		DWG CHANGES
C	BHA/DRA/358-07-02	19/06/92	BHP ED 1007
D	BHA/DRA/358-07-02		BHP ED 1013
E	BHA/DRA/358-07-02	17/06/96	CONSOLIDATION
F	BHA/DRA/358-07-02	15/04/98	ECR-33

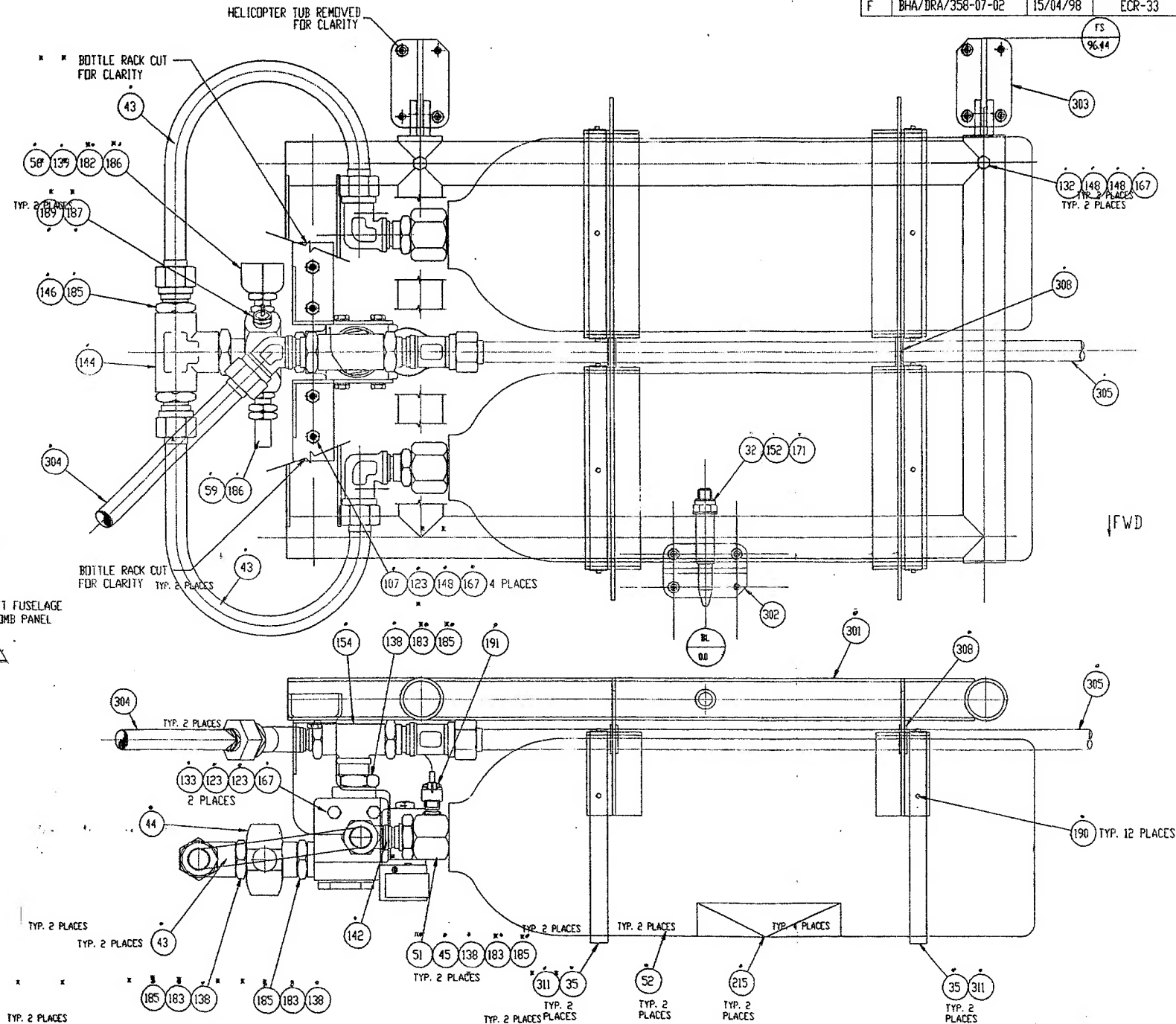


DETAIL OF PART No. 469-035-002A
REFER TO HELITECH PROCESS SPECIFICATION
PS031 FOR MANUFACTURE AND TEST DETAILS



DETAIL OF ASSEMBLY 469-021-001

NOTE: * INDICATES PART NOT SHOWN.
HELICOPTER STRUCTURE & MOUNTS OMITTED FOR CLARITY



REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (mm)	Helitech		DRAWN	DATE	Client		
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015"-0.031" 0.4mm-0.8mm	SURFACE ROUGHNESS UNO INCLUDING REAMED HOLES FOR DRILLED HOLES	MATERIAL		<div> </div> <div> BRISBANE HELIPOINT LAMINGTON AVE. EAGLEFARM Incorporated in Queensland </div> <div> PHONE: (07) 32684077 FAX: (07) 32687815 AS 1100 </div>		DATE	15/04/98	HELITECH PTY. LTD. Title KWIK FLOAT INSTALLATION FORWARD BOTTLE RACK INSTALLATION DETAIL BELL 206 A & B SERIES		
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)	TOLERANCE (Except where otherwise stated) Over Up To Tolerance	BEND RADIUS CORNERS AND FILLETS	TREATMENT				SCALE	1:25			
		MARK PART # IN REGION MARKED	WELDING ALL WELDING FULL PENETRATION A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE UNO			(C) Helitech Pty Ltd (1998). This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.		CHECKED BY	C.W. WHITNEY			
		ANGULAR TOLERANCE (UNO) +/- .05°						DATE PLOTTED	15/04/98			
1	2	3	4	5	6	7	8	9	10	11	12	
										333	118	Drawing Number BHA/DRA/358-07-02 Revision F